



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

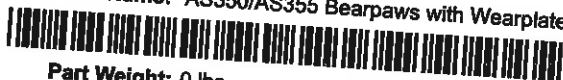
D350-578-111
Job Sheet 204300



Part No: D350-578-111

Job Qty: 6 pcs

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Job Created: 12/5/19

Due Date: 1/10/20

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
160	Packaging 1 - Pick Kit	6 pcs		1/10/20	0.00	0.00	Packaging 1 - 1	JRB
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S243566

Part: D350-578-111

Job No: 204300

Serial No/Batch: S243566

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93 - 4 Issue 18, FAA:STC SR000281

Fg013

170 QC 4	6 pcs	1/10/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
QC 4 - 78					
180 Packaging 3-1 - Stock - B4B	6 pcs	1/10/20	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	6 pcs	1/10/20	0.00 0.00	DC - 1 - B4B	
190 QC 21 - FG	6 pcs	1/10/20	0.00 0.00	DC - 2 - B4B	DEC 2 4 2019
				QC 21 - FG - 21	
				QC 21 - FG - 70	DEC 2 4 2019
				QC 21 - SA - 53	DAS 70 9-89

Part Op 160 - (Pick Kit)
Descriptions: 170 - (QC4- 100% Inspect kits for completeness)
180 - Identify and pack for shipping as per PPP D350-578-111

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - Identify and pack for shipping as per PPP D350-578-111

12/6/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-111 CHG001
 190 - (QC21- Final Inspection - Work Order Release)

Part / Item		Component Name	Job BOM	
			Quantity	Operation
D350-578-011		AS350/AS355 Bearpaws <i>Eggs</i>	6 pcs (1 ea)	160-Packaging 1 - Pick Kit
D350-578-031		AS350/AS355 Bearpaw Wearplates <i>Stores</i>	6 pcs (1 ea)	160-Packaging 1 - Pick Kit

Operation		Job Allocations		
		Component Part	Required	Inventory
160-Packaging 1 - Pick Kit		D350-578-011	6	4
		D350-578-031	6	0

Part Specifications	
Specifications could not be found.	

Handwritten: 5242233 / 524207K
 Container
 5242233
 5242233
 524

Plex 12/6/19 11:30 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		DEPARTMENT/PROCESS		MRB (QSI042)	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation							
Disposition							
Completed By							
Lead hand / Supervisor							
QC / QA Coordinator							

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
		Other/Details: _____			

Change Record

Part Number: D350-578-111

PAGE 1 OF 1

Description: BEARPAW INSTALLATION

[illegible]